

# DUGOUT ASSEMBLY INSTRUCTIONS

## SUPPLIED HARDWARE



QTY 76  
1/4-20 FENDER WASHERS  
(MULTIPLE USES)



QTY 1  
4mm ALLEN TOOL



QTY 36  
1/4-20 X 3" SCREWS  
#3 PHILLIPS SCREW DRIVER REQUIRED  
(FOR ATTACHING DUGOUT SECTIONS)



QTY 30 M6-30mm  
BUTTON HEAD SCREWS  
4mm ALAN TOOL REQUIRED  
(USED FOR ATTACHING COUNTER TOPS)

# DUGOUT ASSEMBLY INSTRUCTIONS

THE DUGOUT WILL SHIP PARTIALLY ASSEMBLED VIA 3 LARGE SECTIONS.

THE COUNTER TOPS WILL SHIP UNATTACHED BUT INCLUDED WITH EACH SECTION. SET THEM ASIDE.

REMOVE ALL SEAT CUSHIONS EXCEPT THE FOUR SHOWN IN THE ILLUSTRATION BELOW.

FIRST REMOVE THE LOWER CENTER SEAT CUSHION THEN THE UPPER SEAT BACK CUSHIONS. THE LOWER SEAT CUSHION IS NOT ATTACHED HOWEVER THE UPPER SEAT BACK CUSHIONS ARE ATTACHED WITH CLIPS AND NEED TO BE LIFTED VERTICALLY TO BE REMOVED. SET THEM ASIDE AND TAKE NOTE OF THE ORDER IN WHICH THEY CAME OFF (THEY WILL BE MARKED ON THE BACKSIDE TO THE CORRESPONDING LOCATIONS).

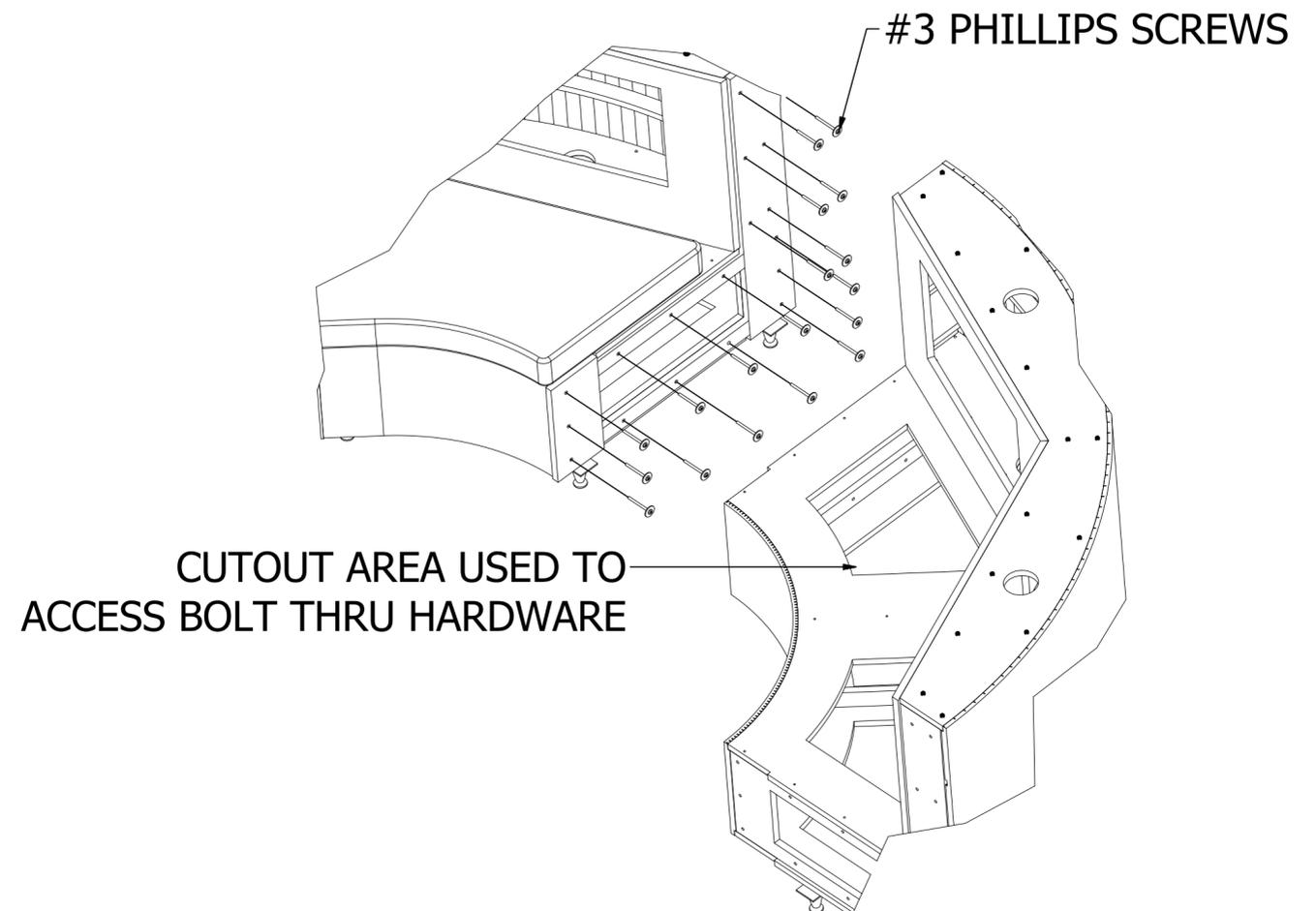
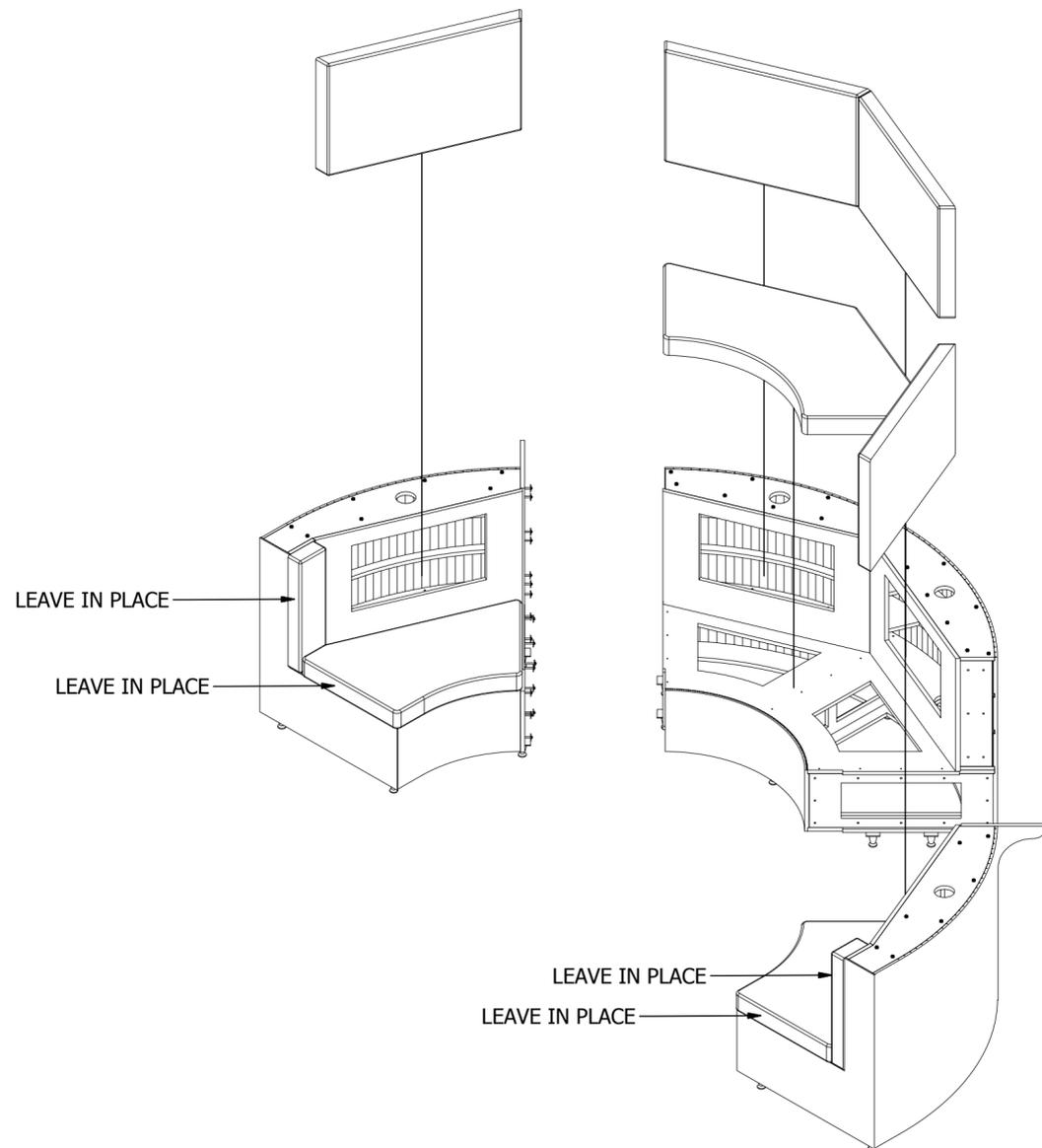
NOTE: THE CUSHIONS PUSH TOGETHER VERY TIGHTLY AND CLIP INTO PLACE VERTICALLY. IT MAY BE NECESSARY TO REMOVE MULTIPLE CUSHIONS AT THE SAME TIME BECAUSE THEY FIT TOGETHER TIGHTLY

ALL UPPER BACK REST CUSHIONS ARE REMOVEABLE FOR ACCESS TO THE TABLE BOX CABLING HOWEVER ONLY THE MIDDLE SECTION LOWER SEAT CUSHION IS REMOVEABLE. THE LEFT AND RIGHT LOWER SEAT CUSHIONS ARE BOLTED IN PLACE

ONCE THE CUSHIONS ARE REMOVED THE HARWARE TO BOLT THE SECTIONS TOGETHER IS ACCESSABLE.

MAKE SURE ALL 3 SECTIONS LINE UP AND ARE LEVEL. THE DUGOUT IS EQUIPPED WITH LEVELER FEET THAT CAN BE ADJUSTED SO IT IS LEVEL AND ALL SECTIONS LINE UP.

ONCE ALIGNED BOLT THEM TOGETHER LOOSELY USING A #3 PHILLIPS SCREW DRIVER OR POWER DRILL USING THE SUPPLIED 3" PHILLIPS SCREWS AND FENDER WASHERS.



ONCE THE SEATING SECTIONS ARE LOOSELY ALIGNED AND BOLTED TOGETHER, THE REAR COUNTER TOPS CAN BE INSTALLED.

ALIGN THE COUNTER TOPS TO THE HOLES IN THE SEAT SECTIONS AND BUTT THE COUNTER TOP SEAMS TOGETHER TIGHTLY AS SHOWN IN THE ILLUSTRATIONS BELOW. THEN USING THE M6 X 30mm BUTTON HEAD SCREWS AND 1/4-20 FENDER WASHERS LOOSELY ATTACH THEM TO THE SEATING SECTIONS.

TAKE CARE TO ENSURE THAT THE SECTIONS LINE UP PROPERLY, NOTE FIGURE "A" BELOW AND THE JOINING "BISCUITS". THESE SHOULD ALLOW EACH SECTION OF THE COUNTER TOP TO MATE TOGETHER AND ALIGN PROPERLY.

ENSURE THE WORK SURFACE AREA ALIGNMENT SO THAT THE COUNTER TOPS ARE FLUSH AND ALL SEAMS SHOULD BE FLUSH AND INCONSPICUOUS.

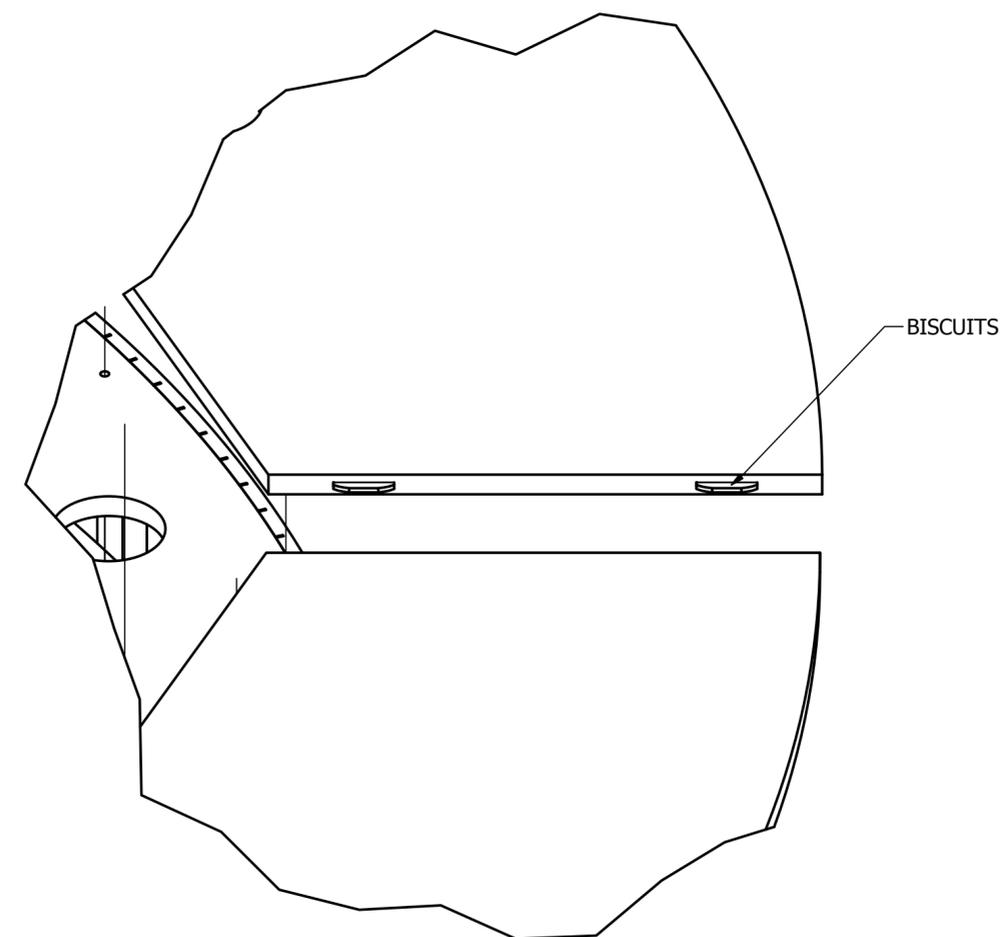
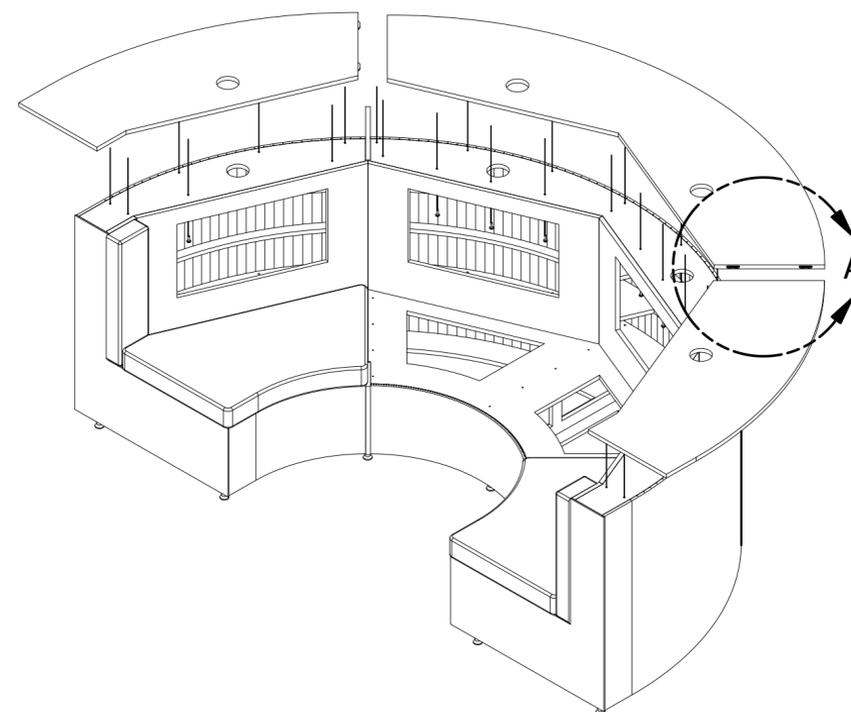
PROGRESSIVELY TIGHTEN ALL HARDWARE LITTLE BY LITTLE WHILE CHECKING ALIGNMENT, BUT DO NOT TIGHTEN THEM ALL THE WAY SO THAT ADJUSTMENTS CAN BE MADE TO ENSURE PROPER ALIGNMENT.

**VERIFY THAT THE COUNTER TOPS LINE UP AND ARE FLUSH AND ALL SEAMS SHOULD BE INCONSPICUOUS.**

THEN YOU CAN TIGHTEN ALL SCREWS DOWN FIRMLY, BOTH THE M6 COUNTER TOP SCREWS AND THE PHILLIPS SCREWS FOR THE SEATING SECTIONS.

**WARNING: DO NOT USE A POWER DRILL OR OVER TIGHTEN THE M6 SCREWS THAT SECURE THE COUNTER TOP IN PLACE. USE THE SUPPLIED 4MM ALAM TOOL.**

A POWER DRILL MAY BE USED TO TIGHTEN THE PHILLIPS HEAD SCREWS THAT HOLD THE SEATING SECTION TOGETHER.



DETAIL A

ONCE THE TABLE SECTIONS ARE BOLTED TOGETHER THE ELECTRONICS CAN BE INSTALLED. PLEASE REFER TO THE FSR INSTALLATION DOCUMENTATION.

ONCE THE ELECTRONICS ARE INSTALLED, THE CUSHIONS CAN THEN BE RE-INSTALLED

FIRST RE-INSTALL THE UPPER SEAT BACK CUSHIONS THEN THE LOWER CENTER SEAT CUSHION.

NOTE: THE CUSHIONS PUSH TOGETHER VERY TIGHTLY AND CLIP INTO PLACE VERTICALLY. IT MAY BE NECESSARY TO INSTALL MULTIPLE CUSHIONS AT THE SAME TIME BECAUSE THEY FIT TOGETHER TIGHTLY

